

# T-FIT® Hygiene Recommended Sealant



## Silirub 2/S

Silirub 2/S is a high-quality, neutral, elastic one-component silicone based joint sealant.

## **Product description**

Item code: SUN901



Technical data	
Basis	Polysiloxane
Consistency	Stable paste
Curing system	Moisture curing
Skin formation* (23 °C/50% R.H.)	Ca. 9 min
Curing speed * (23 °C/50% R.H.)	Ca. 2 mm/24h
Hardness**	25 ± 5 Shore A
Density**	Ca. 1,03 g/ml (transp, brilliant white
	Ca. 1,25 g/ml (colours)
Elastic recovery (ISO 7389)**	> 80 %
Maximum allowed distortion	25 %
Max. tension (ISO 37)**	Ca. 1,25 N/mm²
Elasticity modulus 100% (ISO 37)**	Ca. 0,39 N/mm²
Elongation at break (ISO 37)**	> 700 %
Temperature resistance**	-60 °C → 180 °C
Application temperature	5 °C → 35 °C

<sup>\*</sup> These values may vary depending on environmental factors such as temperature, moisture, and type of substrates.

<sup>\*\*</sup> This information relates to fully cured product.

## T-FIT® Hygiene continued

## **Properties**

- Excellent moisture resistance
- Neutral curing
- Low modulus
- mpervious to mould, contains ZnP (biocide with fungicidal action)
- Very easy to apply
- UV-resistant
- Permanently elastic after curing
- Very good adhesion on many materials
- ery good resistance to ageing
- Not paintable
- Not suitable for natural stone

## **Applications**

- Joints in sanitary rooms (on synthetic baths and tubs) and kitchens.
- Top sealing in glazing.
- Sealing in cold store rooms and container construction.
- Sealing in airconditioning systems.

### **Packaging**

Colour: transparent, white, brilliant white, creame white, RAL9010 (white), grey-white, grey, concrete grey, basalt grey, transparentgrey, medium grey, manhattan, RAL7038 (grey), RAL9006 (aluminium-white), light ivory, jasmine, silver grey Packaging: 300 ml cartridge

## Shelf life

18 months in unopened packaging in a cool and dry storage place at temperatures between +5 °C and +25 °C.

## **Chemical resistance**

Resistant to intermittent exposure to salt water, detergents, oils, weak acids and bases (preliminary test required). Poor resistance to aromatic solvents, concentrated acids and chlorinated hydrocarbons.

#### **Substrates**

Substrates: all usual building substrates, ceramic tiles, enamel, stainless steel, acrylic baths, glass, corian, ... Nature: rigid, clean, dry, free of dust and grease. Surface preparation: Silirub 2/S has a good adhesion to most substrates. However, for optimal adhesion and in critical applications, such as joints exposed to extreme weather conditions, high- or water-loaded joints, we recommend to follow a pre-treatment procedure. Prepare non-porous surfaces with a Soudal activator or cleaner (see Technical Data Sheet). Porous surfaces should be primed with Primer 150. There is no adhesion on PE, PP, PTFE (Teflon®) and bituminous substrates. We recommend a preliminary adhesion and compatibility test on every surface.

### **Joint dimensions**

Min. width for joints: 5 mm Max. width for joints: 30 mm Min. depth for joints: 5 mm Recommendation sealing jobs: joint width = 2 x joint depth.

## **Application method**

Apply the product by means of a manual-, batteryor pneumatic- caulking gun. Apply Silirub 2/S evenly without air inclusions into the joint. Smoothen the joint with a spatula with the help of finishing solution. Avoid that soapy solution comes between the joint edges and sealant (to prevent adhesion loss).

Application method: With a manual, pneumatic or accu caulking gun.

Cleaning: Clean with Soudal Surface Cleaner or with Soudal Swipex, immediately after use Cured Silirub 2/S can only be removed mechanically.

Finishing: With a soapy solution or Soudal Finishing Solution before skinning. Repair: With the same material.

## T-FIT® Hygiene continued

## **Health- and Safety Recommendations**

Take the usual labour hygiene into account. Consult label and material safety data sheet for more information.

#### Remarks

- Do not use on natural stones like marble, granite,... (staining). Use Soudal Silirub MA or Silirub+ S8800 for this application.
- Do not use on polycarbonate. Use Silirub PC instead.
- The sanitary formula should not replace regular cleaning of the joint. Excessive contamination, deposits or soap remainings will stimulate the development of fungi.
- A total absence of UV can cause a color change of the sealant.
- Discoloration due to chemicals, high temperatures, UV-radiation may occur. A change in color does not affect the technical properties of the product.
- In an acid environment or in a dark room, a white sealant can slightly turn yellow. Under the influence of sunlight it will turn back to its initial colour.
- We strongly recommend not to apply the product in full sunlight as it will dry very fast.
- When finished with a finishing solution or soapy solution, make sure that the surfaces are not touched by this solution. This will cause the sealant not to adhere to that surface. Therefore we recommend to only dip the finishing tool in this solution.
- Do not use in applications where continuous water immersion is possible.
- Not suitable for bonding aquariums.
- When using different reactive joint sealants, the first joint sealant must be completely hardened before the next one is applied.
- Contact with bitumen, tar or other plasticizer releasing materials such as EPDM, neoprene, butyl, etc. is to be avoided since it can give rise to discolouration and loss of adhesion.

## Standards and certificates

- IBE-BVI Direct Food Contact EU Reg.
   Nr.1953- 2004 EN 1186-1 Report CFP- 13.009C
- Report IANESCO 3812-food label for applications in food surroundings.
- Report IANESCO 551, conformity to FDACFR 21 § 177.2600 (e)

#### **Environmental clauses**

Leed regulation:

Silirub 2/S conforms to the requirements of LEED. Low –Emitting Materials: Adhesives and Sealants. SCAQMD rule 1168. Complies with USGBC LEED 2009 Credit 4.1: Low-Emitting Materials – Adhesives & Sealants concerning the VOC-content.

## Liability

The content of this technical data sheet is the result of tests, monitoring and experience. It is general in nature and does not constitute any liability. It is the responsibility of the user to determine by his own tests whether the product is suitable for the application.

## T-FIT® Hygiene continued

Remark: This technical data sheet replaces all previous versions. The directives contained in this documentation are the result of our experiments and of our experience and have been submitted in good faith. Because of the diversity of the materials and substrates and the great number of possible applications which are out of our control, we cannot accept any responsibility for the results obtained. Since the design, the quality of the substrate and processing conditions are beyond our control, no liability under this publication is accepted. In every case it is recommended to carry out preliminary experiments. Soudal reserves the right to modify products without prior notice.

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Quality FM 01870 ISO 9001:2015



Safety OHS 52538 ISO 45001: 2018



Environment EMS 36270 ISO 14001:2015

## Zotefoam plc

675 Mitcham Road Croydon Surrey CR9 3AL United Kingdom

Tel: +44 (0) 20 8664 1600 Email: t-fitsales@zotefoams.com

## **Zotefoams T-FIT Material** Technology (Kunshan) Co., Ltd

181 Huanlou Road Development Zone, Kunshan City, Jiangsu Pr. China 215333

Tel: +86 (0)512 5012 6001-8001 Email: t-fitchina@zotefoams.com

## **T-FIT Insulation Solutions India Private Limited**

810 Shapath V, S.G. Highway Ahmedabad Gujarat 380015

Tel: +91 (0) 7433946464 Email: t-fitindia@zotefoams.com

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