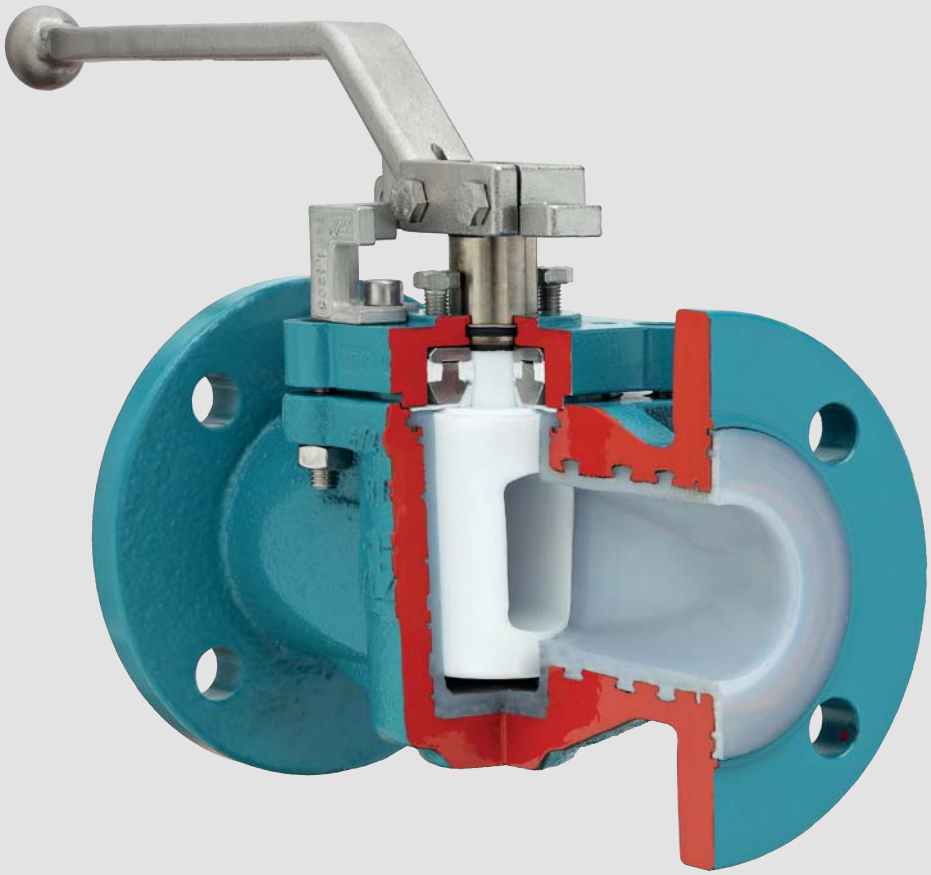
ARMATUREN
free of cavities & maintenance

engineered.
fast.
dynamic.

PFA Lined Plug Valves



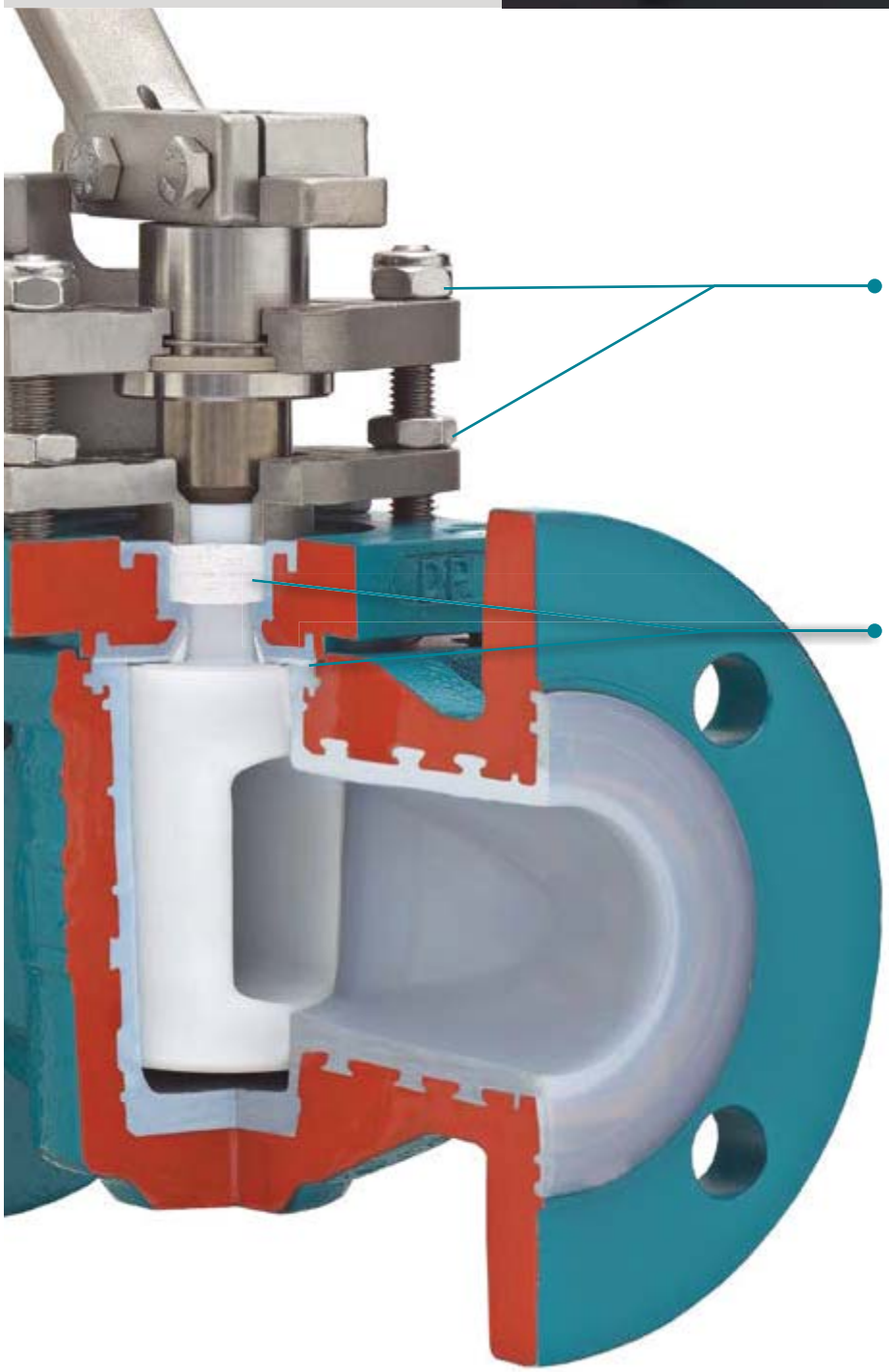
Product leaflet

AZ lined plug valves
Design overview and options

chemically resistant lining

- minimum 3mm PFA lining
- anchorage of lining in body
- vacuum-capable





Type SAFE-LINED

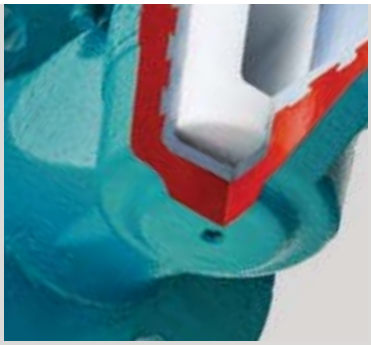
for chemical applications with increased requirements

adjustable

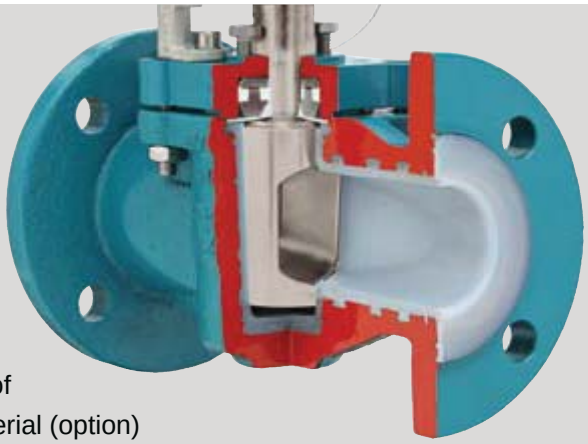
- plug and stuffing box individually adjustable
- permanent accessibility guaranteed, also with mounted actuator / gearbox
- adjustable even under extreme operating conditions

Improved sealing

- cover fully PFA lined
- triple safety stem packing



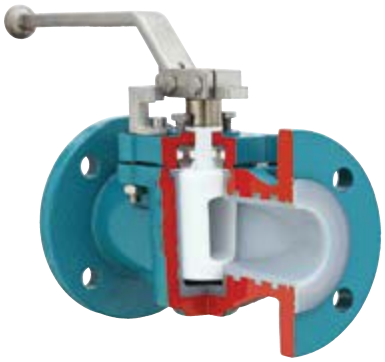
- weep holes for early leakage detection



- plug made of special material (option)

Type ISO-STANDARD-A

- suitable for general chemical applications



- large range of plug types for horizontal and vertical 3-way lined plug valves



Type ISO-AB2000

- lined plug valve with exchangeable PTFE sleeve
- easy to repair



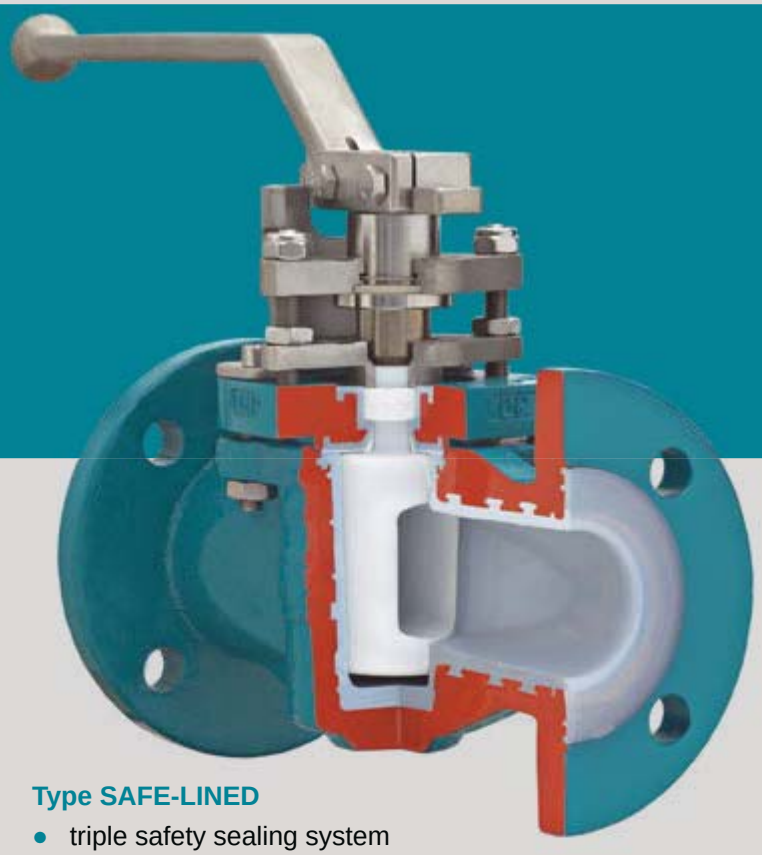
- heating jacket, full or partial design (option)



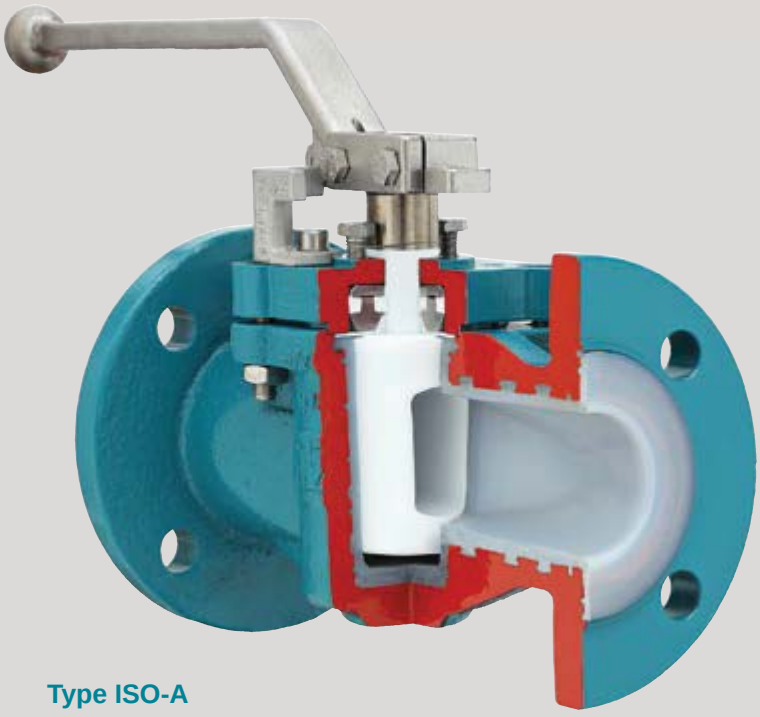
- two-way plug with flushing device (option)



Type ISO-A / SAFE-LINED
Lined plug valve



Type SAFE-LINED
- triple safety sealing system
- cover fully PFA lined



Type ISO-A

- **full safety to operator and**
- **highest corrosion protection**

DN 15 - 300 / PN 16 - 40
NPS ½ - 12 / class 150 - 300

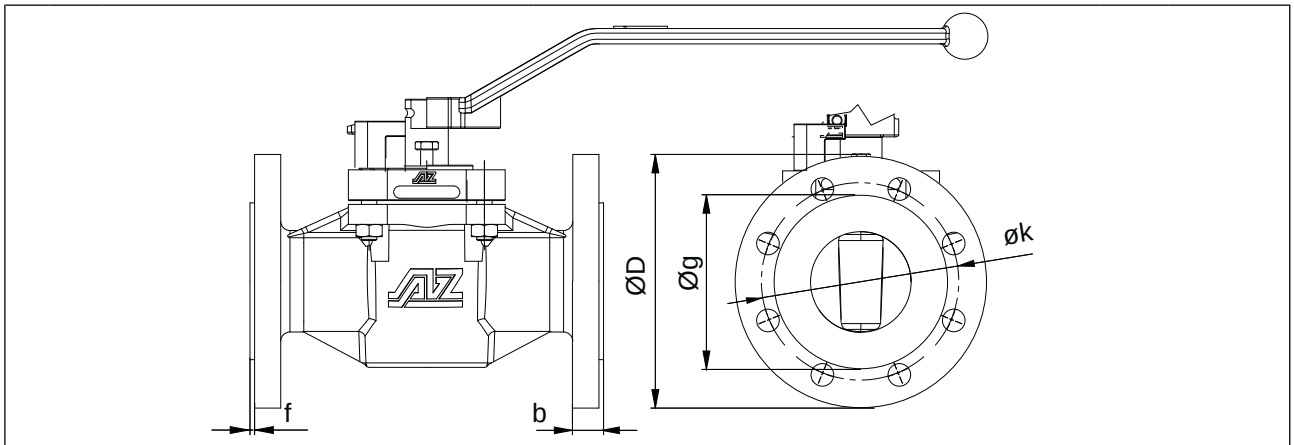
Range of application:
-10 < T < 125/210°C
vacuum-capable

Design characteristics
- chemical-resistance
- free of cavities
- easy accessible adjustment of the plug
- mounting-flange for actuators acc. to ISO 5211
- plug lining
  - two-way plugs
    ≤DN100 = PTFE
    >DN100 = PFA lining
- body: Ductile Iron 5.3103, ASTM A395 or Carbon Steel 1.0619, ASTM A216 WCB

Options
- higher operating pressure
- heating jacket
- flushing device
- FDA compliant
- painting
- oil and grease-free assembly
- oversize design
- other materials

PT diagram, plug types, sealing systems, material selection: see catalogue part ENGINEERING

Flange dimensions acc. to DIN EN / ASME



DIN EN 1092-1

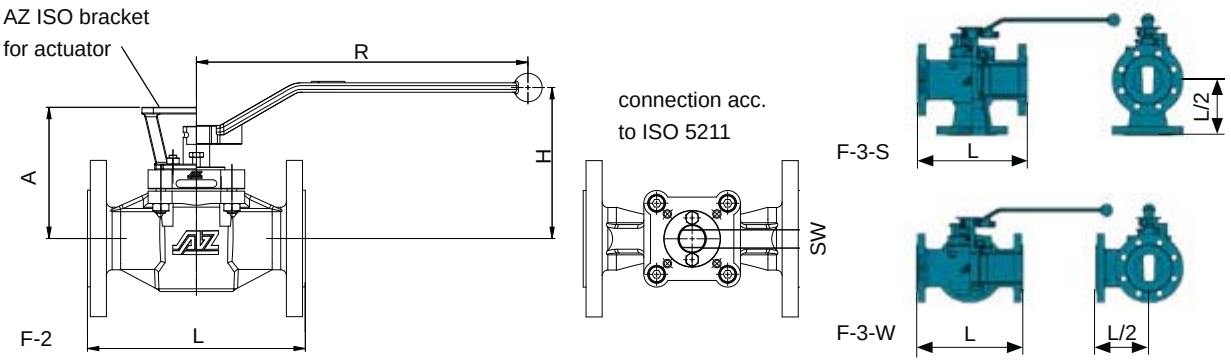
DN	PN	øD [mm]	flange bore [mm] øk	no.	ø	ø [mm]	b [mm]	f [mm]
15	10-40	95	65	4	14	45	16	2
20	10-40	105	75	4	14	58	18	2
25	10-40	115	85	4	14	68	18	2
32	10-40	140	100	4	18	78	18	2
40	10-40	150	110	4	18	88	18	3
50	10-40	165	125	4	18	102	20	3
65	10-16	185	145	4/8	18	122	18	3
	25-40			8			22	
80	10-40	200	160	8	18	138	24	3
100	10-16	220	180	8	18	158	20	3
	25-40	235	190		22	162	24	
125	10-16	250	210	8	18	188	22	3
	25-40	270	220		26	188	26	
150	10-16	285	240	8	22	212	22	3
	25-40	300	250		26	218	28	
200	10-16	340	295	8/12	22	268	24	3
	25 40	360 375	310 320	12	26 30	278 285	30 34	
250	10 16	395 405	350 355	12	22 26	320	26	3
	25 40	425 450	370 385		30 33	335 345	32 38	
300	10 16	445 460	400 410	12	22 26	370 378	26 28	4
	25 40	485 515	430 450	16	30 33	395 410	34 42	

ASME B16.5

NPS	Class	øD [mm]	flange bore [mm] øk	no.	ø	øg [mm]	b [mm]	f [mm]
½	150	90	60,3	4	15,7	34,9	10,0	2
	300	95	66,7				14,7	
¾	150	100	69,9	4	15,7	42,9	10,9	2
	300	115	82,5		19,1		16,3	
1	150	110	79,4	4	15,7	50,8	11,6	2
	300	125	88,9		19,1		17,9	
1¼	150	115	88,9	4	15,7	63,5	13,2	2
	300	135	98,4		19,1		19,5	
1½	150	125	98,4	4	15,7	73,0	14,7	2
	300	155	114,3		22,3		21,1	
2	150	150	120,7	4	19,1	92,1	16,3	2
	300	165	127,0	8	19,1		22,7	
2½	150	180	139,7	4	19,1	104,8	17,9	2
	300	190	149,3	8	22,3		25,9	
3	150	190	152,4	4	19,1	127	19,5	2
	300	210	168,3	8	22,3		29,0	
4	150	230	190,5	8	19,1	157,2	24,3	2
	300	255	200,0		22,3		32,2	
5	150	255	215,9	8	22,3	185,7	24,3	2
	300	280	235				35,4	
6	150	280	241,3	8	22,3	215,9	25,9	2
	300	320	269,9	12			37,0	
10	150	405	362	12	25,4	323,8	30,6	2
	300	445	387,4	16	28,4		48,1	
12	150	485	431,8	12	25,4	381	32,2	2
	300	520	450,8	16	31,7		51,3	

Type F-2 ISO-A / SAFE-LINED

Technical information DN 15 - 100 / NPS ½ - 4



DIN EN 558-1

DN	PN	L [mm]	L/2 [mm]	A [mm]	H [mm]	R [mm]	AZ-ISO 5211 flange	SW [mm]	torque* [Nm] (PFA+PFA / PFA+PTFE) M_{BT}	$M_{1,3}$	$M_{1,5}$	weight [kg]	K_{VS} [m³/h]	C_V [US.gal/min]
15	10-40	130	*	100	101	200	F05	11	31/--	40/--	46/--	3,8	7	8
20	10-40	150	75	100	101	200	F05	11	31/--	40/--	46/--	4,0	6	7
25	10-40	160	80	133	117	320	F07	14	69/46	90/60	104/69	6,5	33	38
32	10-40	180	90	111	117	320	F07	14	69/46	90/60	104/69	7,5	51	59
40	10-40	200	100	119	125	320	F07	14	123/62	160/80	185/92	10	80	92
50	10-40	230	115	153	159	420	F07	19	192/92	250/120	288/138	12	127	147
65	10-16 25-40	290	*	166	162	600	F10	22	308/200	400/260	462/300	20	179	207
80	10-40	310	155	173	169	600	F10	22	308/200	400/260	462/300	20	247	285
100	10-16 25-40	350	175	173	169	600	F10	22	308/200	400/260	462/300	30	203	235

ASME B16.10

NPS	Class	L [mm]	L/2 [mm]	A [mm]	H [mm]	R [mm]	AZ-ISO 5211 flange	SW [mm]	torque* [Nm] (PFA+PFA / PFA+PTFE) M_{BT}	$M_{1,3}$	$M_{1,5}$	weight [kg]	K_{VS} [m³/h]	C_V [US.gal/min]
½	150	108		100	101	200	F05	11	31/--	40/--	46/--	2,7	8	9
	300	140	**						31/--	40/--	46/--	3,8	8	9
¾	150	117	64	100	100	200	F05	11	69/46	90/60	104/69	3,2	6	7
	300	152	83						69/46	90/60	104/69	4,3	7	8
1	150	127	**	106	108	200	F05	11	69/46	90/60	104/69	3,5	33	38
	300	165	**			320	F07	14				6,0	35	40
1½	150	165	**	119	125	320	F07	14	123/62	160/80	185/92	9	87	101
	300	190	**									10		
2	150	178	**	133	159	420	F07	19	192/92	250/120	288/138	13	140	162
	300	216	**									16	153	177
3	150	203	**	168	169	600	F10	22	308/200	400/260	492/300	18	259	299
	300	282	**									23	271	313
4	150	229	154	173	207	600	F10	22	308/200	400/260	492/300	26	209	242
	300	305	**									31	223	258

ISO flange instructions, weights and K_{VS} values are valid for 2-way valves

*) M_{BT} breakaway torque for actuator sizing, without safety.

$M_{1.3}$ values include a manufacturer recommended safety factor of 1.3 applied to the breakaway torque for actuator sizing.

$M_{1,5}$ values include a manufacturer recommended safety factor of 1,5 applied to the breakaway torque for actuator sizing, for example, for safety-related applications (SIS/SIL).

All torque specifications vailid to F-2 and F-3-S, depending on the material combinations of body and plug (PFA+PFA / PFA+PTFE) and the sealing systems CA2A / SAFE LINED.For other configurations see **catalogue part ENGINEERING, page 37**

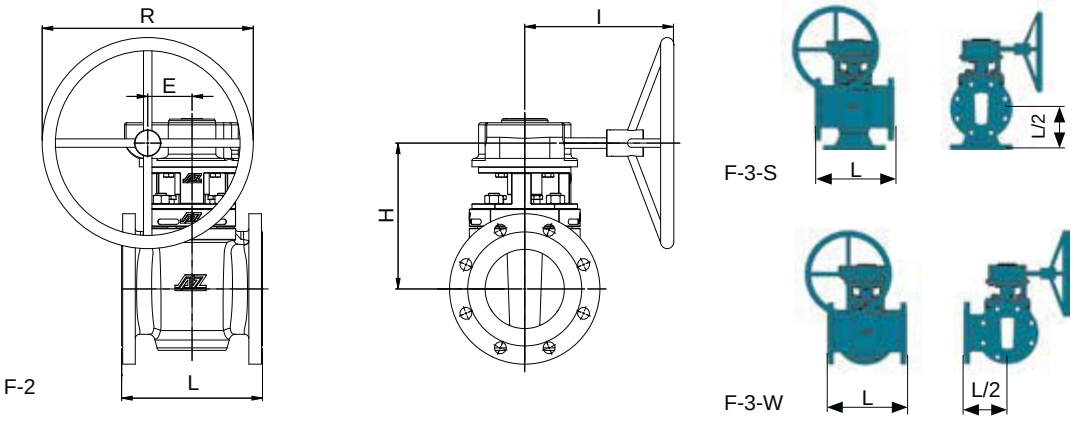
Breakaway torques for type F-3-W on request

**) on request

In accordance with the standard, we reserve the right to provide threaded holes in flanges in case of space constraints.

Type F-2 ISO-A / SAFE-LINED

Technical information DN 100S - 300 / NPS 5 - 12



DIN EN 558-1

DN	PN	L [mm]	L/2 [mm]	E [mm]	R [mm]	H [mm]	I [mm]	gear (Pro-Gear)	AZ-ISO 5211 flange	SW [mm]	torque* [Nm] (PFA+PFA / PFA+PTFE) M_{BT}	$M_{1,3}$	$M_{1,5}$	weight [kg]	K_{VS} [m³/h]	C_V [US.gal/min]
100S	10-16 25-40	350	** **	84	500	207	290	Q1500-S	F16	36	462/269	600/350	692/404	32 32	447	517
125	10-16 25-40	325	** **	84	500	227	290	Q1500-S	F16	36	923/692	1200/900	1385/1038	74 78	359	414
150	10-16 25-40	350	200	84	500	279	290	Q1500-S	F16	36	923/692	1200/900	1385/1038	85 87	823	951
200	10-16 25 40	400	**	96,5	500	321	350	Q3000-S	F16	36	2000/-	2600/-	3000/-	119 131	1728	1997
250	10 16 25 40	450	** **	117,5	500	352	465	Q5000-S	F16	36		**		195 259	2053	2373
300	10 16 25 40	500	** **	117,5	500	340	465	Q5000-S	F16	36		**		253 274	1707	1974

ASME B16.10

NPS	Class	L [mm]	L/2 [mm]	E [mm]	R [mm]	H [mm]	I [mm]	gear (Pro-Gear)	AZ-ISO 5211 flange	SW [mm]	torque* [Nm] (PFA+PFA / PFA+PTFE) M_{BT}	$M_{1,3}$	$M_{1,5}$	weight [kg]	K_{VS} [m³/h]	C_V [US.gal/min]
4“S	150 300	254 325	154 **	84	500	230	328	Q1500-S	F16	36	462/269	600/350	692/404	27 32	492 508	569 587
6“	150 300	267 403	** **	118	500	276	363	Q1500-S	F16	36	923/692	1200/900	1385/1038	66 77	789 904	912 1045
8“	150 300	292 419	** **	138	500	320	440	Q3000-S	F16	36	2000/-	2600/--	3000/-	103 138	1776 1900	2053 2197
10“	150 300	330 457	** **	138	500	352	440	Q5000-S	F16	36		**		140 176	2257 2465	2609 2850
12“	150 300	356 502	** *	138	500	340	440	Q5000-S	F16	36		**		168 187	1877 2134	2170 2467

ISO flange instructions, weights and K_{VS} values are valid for 2-way valves

*) M_{BT} breakaway torque for actuator sizing, without safety.

$M_{1.3}$ values include a manufacturer recommended safety factor of 1.3 applied to the breakaway torque for actuator sizing.

$M_{1,5}$ values include a manufacturer recommended safety factor of 1,5 applied to the breakaway torque for actuator sizing, for example, for safety-related applications (SIS/SIL).

All torque specifications vailid to F-2 and F-3-S, depending on the material combinations of body and plug (PFA+PFA / PFA+PTFE) and the sealing systems CA2A / SAFE LINED.For other configurations see **catalogue part ENGINEERING, page 37**

Breakaway torques for type F-3-W on request

**) on request

In accordance with the standard, we reserve the right to provide threaded holes in flanges in case of space constraints.

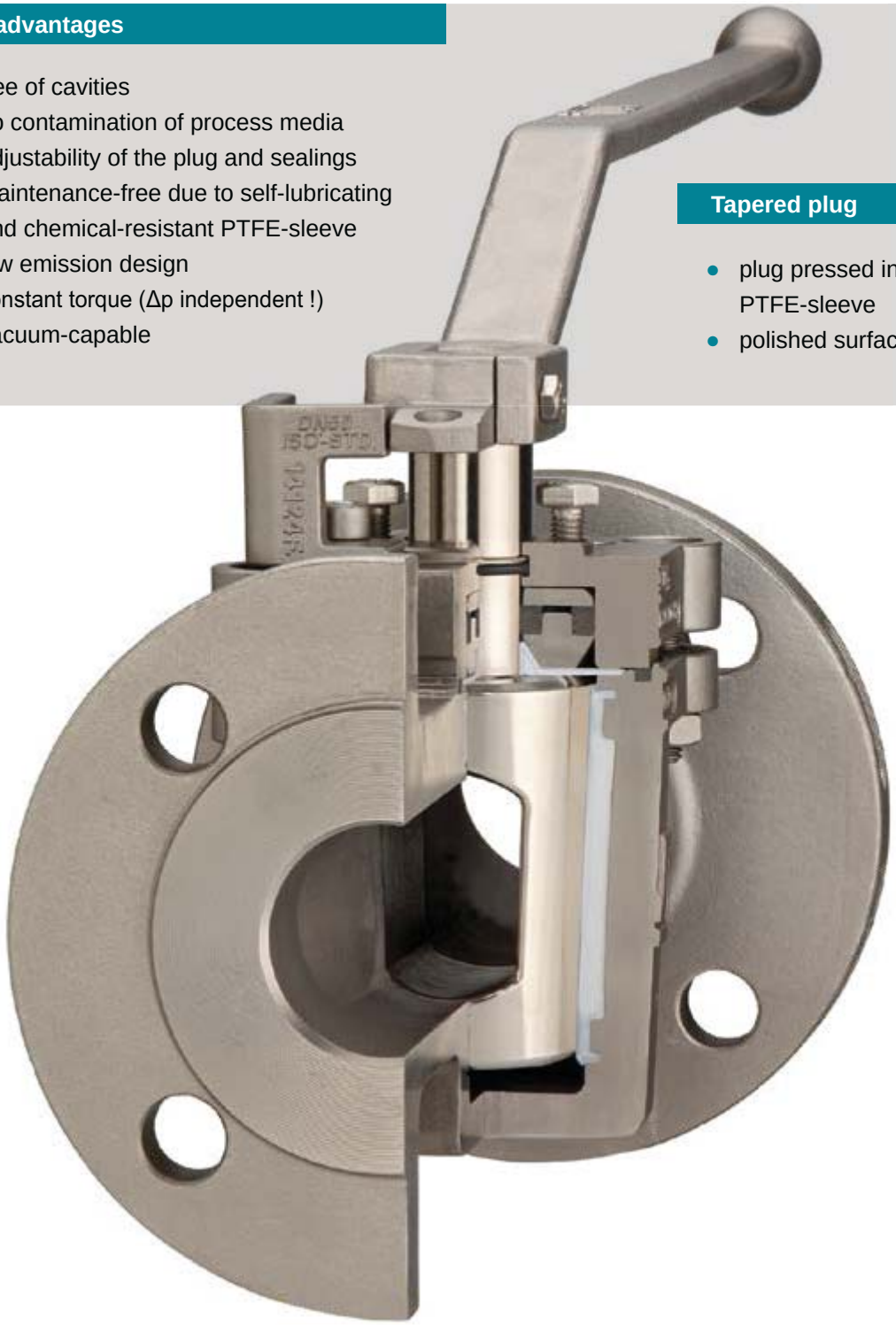
AZ-plug valve: the design principle

Key advantages

- free of cavities
- no contamination of process media
- adjustability of the plug and sealings
- maintenance-free due to self-lubricating and chemical-resistant PTFE-sleeve
- low emission design
- constant torque (Δp independent !)
- vacuum-capable

Tapered plug

- plug pressed into the PTFE-sleeve
- polished surface



Body

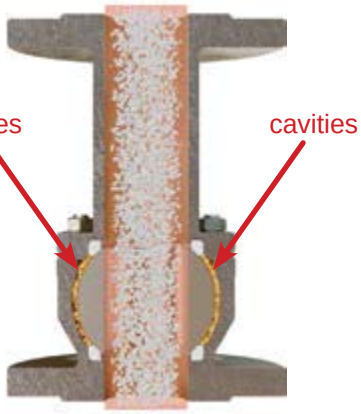
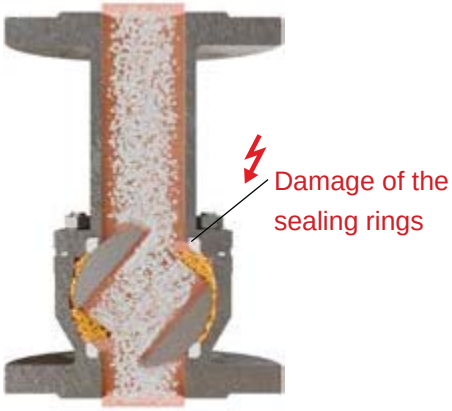
- tapered body interior
- integrated supporting ribs avoid rotation and coldflow of the sleeve
- large sealing surface

PTFE-sleeve

- mechanically locked into the valve body
- complete PTFE chambering
- robust, one-piece sleeve covers and protects the entire plug



Cavity-free: suitable for all media
Technical comparison

AZ-plug valve	Ball valve
Soft seated plug valve with PTFE-sleeve **Main sealing components** • metallic plug • sleeve 	**Soft seated ball valve with PTFE sealing rings, floating ball** **Main sealing components** • metallic ball • sealing rings 
OPEN position	
• suitable for all media due to cavity-free design • sealing surfaces are completely protected free of cavities 	• critical for the following media due to design with cavities ○ corrosives: crevice corrosion ○ polymerizing: clogging ○ crystallizing: abrasion / clogging  cavities cavities 
During operation	
• free of cavities, media cannot settle or be trapped • solids are pushed away • no contamination with old media 	• with cavities, media can settle or be trapped • solids cause abrasion of the sealing rings • contamination of process media  Damage of the sealing rings

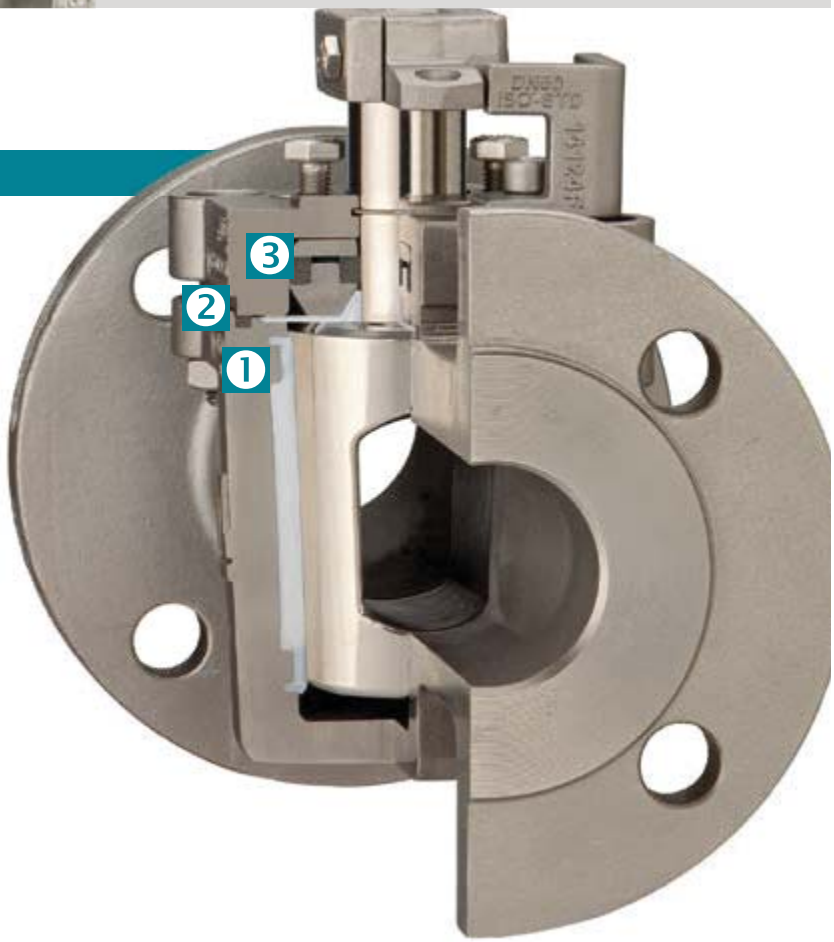
Safe and reliable tightness for years

Adjustable



- tapered plug design allows retightening of the sealing on site - if needed
- adjusting bolt even accesible with mounted actuator / gearbox

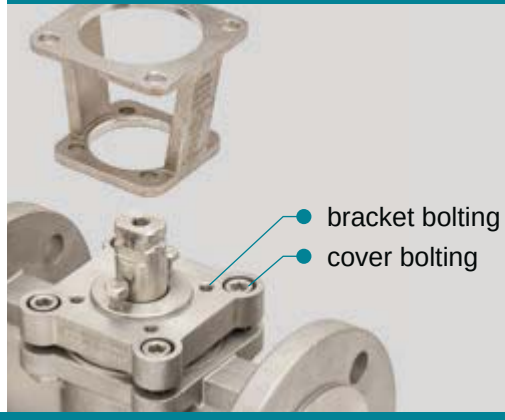
Several sealings to atmosphere



① Primary: sleeve
② Secondary: V-diaphragm / cover seal
③ Tertiary: stem packing (optional)

Detailed information about all certified AZ cover & stem sealing systems see chapter SEALING SYSTEMS

ISO cover



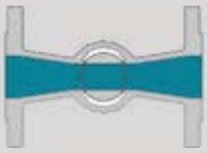
- pressure containing cover bolts separated from bracket boltings
- cover and bracket acc. to ISO 5211 for efficient actuator / gearbox assembly

Reduced and full bore design

Execution

Reduced bore
Type STANDARD

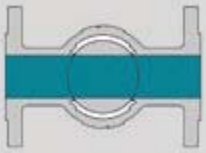
- compact valve (FF / weight)
- optimal torques for economic automation





Full round bore
Type EXTRA

- maximum flow rate
- minimal pressure drop
- piggable (optional)



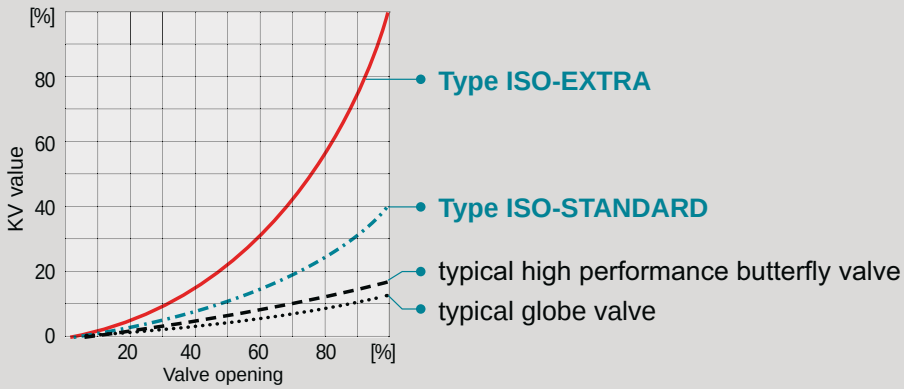


Type ISO-EXTRA

- excellent for abrasive, slurry and solid-containing applications
- maximum flow rate compared to other valve types with the same nominal size



Maximum flow rate



Options



Multi-port

- whole range of multi-port plugs for all configurations (up to 7-way)
- horizontal and vertical installation



Vented options

- plug bottom
- plug upstream / downstream

automatic pressure balance in case of thermal media expansion



System requirements

- **FDA** = Food and Drug Administration certifications and compliant materials
- **GMP** = Good-Manufacturing-Practice
- **CIP** = Clean-in-Place
- Polished internal surfaces, surface finish <0.8 Ra µm (<32 Ra µin)
- oil and grease free
- water-free



All connections possible

- flanges acc. to DIN, ASME, JIS etc.
- welded ends
- screwed and threaded ends
- combinations of connections
- oversize flanges
- compression fittings and ferrule ring couplings
- special connections



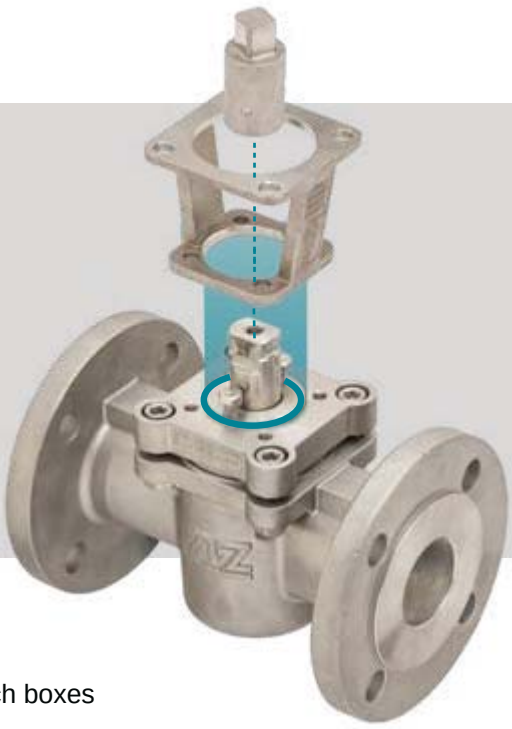
High and low temperature

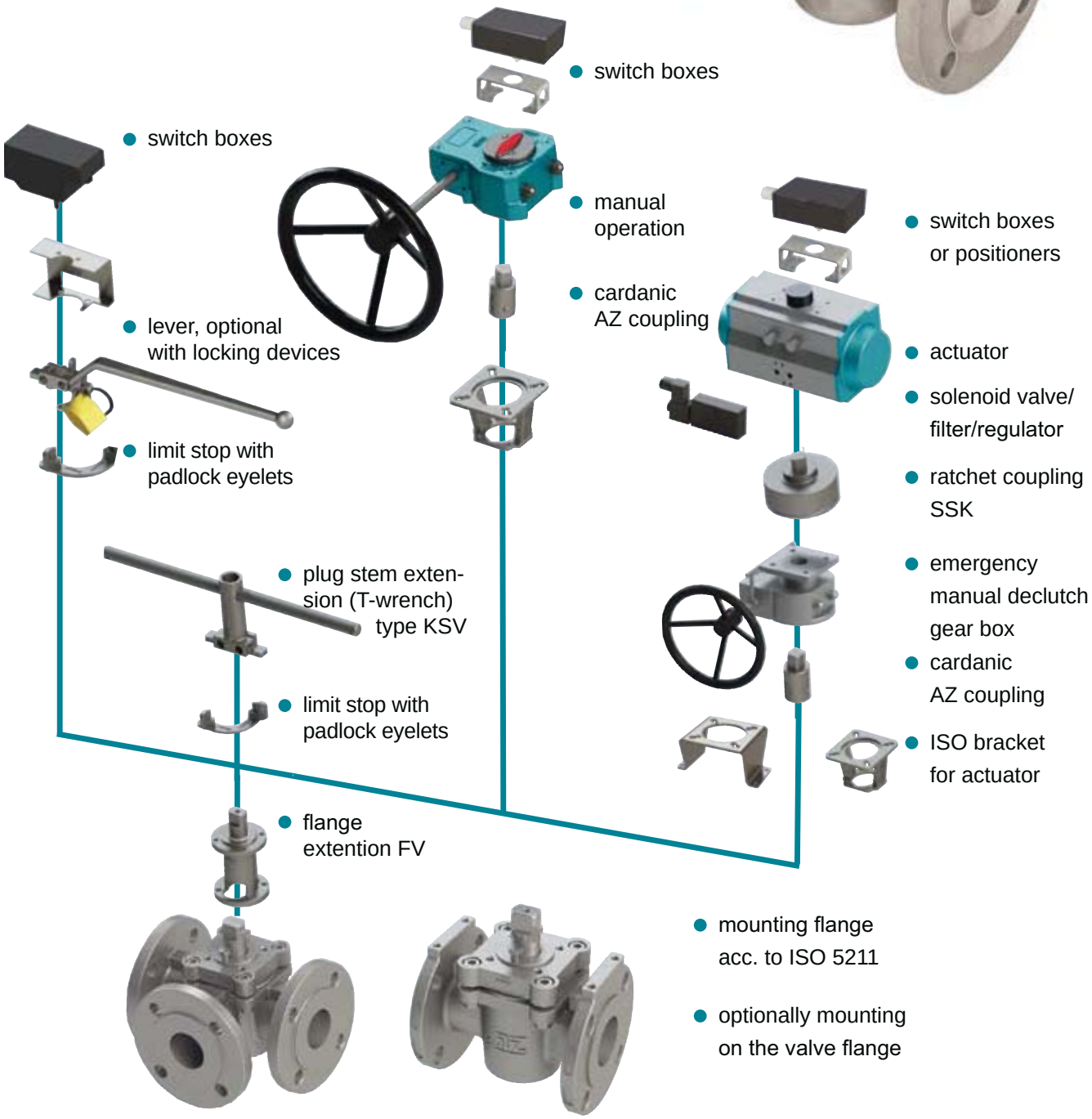
- extended bonnet with sealing at the top
- stem extension for insulated valves

Modular operation concept

Bracket according to ISO 5211

- standard installation of gearbox and actuator
- safe due to independent mounting of cover and bracket
- covering bonnet bolts to prevent opening of valve in service
- precise centering of the bracket to the plug stem due to adjusting ring
- easy inline plug adjustment during the process, screws are always accessible





Cover and stem sealing systems for lined plug valves

engineered.
fast.
dynamic.

Type CA 2A — Chemistry sealing

NEW!

plug & packing adjustment
stem O-ring
Tertiary sealing: O-ring (FKM / FFKM)
thrust collar
stainless steel diaphragm

Secondary sealing:
V-diaphragm & delta thrust collar (PTFE)
Primary sealing: lined body

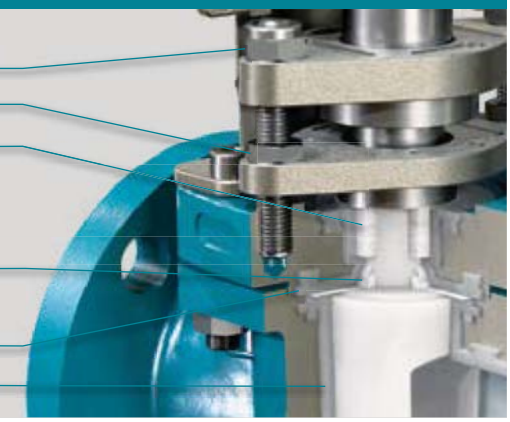


Type SAFE-LINED — Chemistry sealing

lined cover

plug adjustment
triple safety stem packing adjustment
Tertiary sealing:
triple safety stem packing (PTFE) to atmosphere
Secondary sealing:
V-diaphragm (PTFE), delta thrust collar (PTFE)

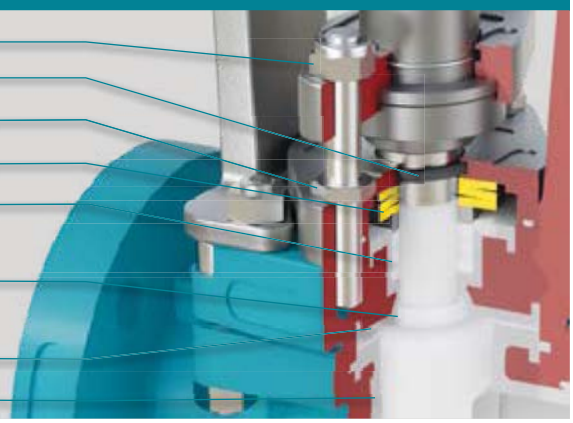
lined cover
Primary sealing: lined body*



Type SAFE-LINED-SL — Chemistry sealing

live-loaded

plug adjustment
o-rings protect the springs against corrosion
triple safety stem packing adjustment
disk springs (optionally made of Inconel)
Tertiary sealing:
triple safety stem packing (PTFE) to atmosphere
Secondary sealing:
V-diaphragm (PTFE), delta thrust collar (PTFE)
lined cover
Primary sealing: lined body*



*) Lining and plug material have a decisive influence on the maximum operating temperature
Material selection according to PT-diagram.

WORLD'S FIRST EMISSION FREE
plug valve certified acc. to **ISO 15848-1 /** AH
Type FSN-EF

NEW!



Low-Emission
according ISO 15848, TA-Luft & API 641



For all important information about ISO 15848, TA-Luft & API 641, as well as the current certificates, please refer to the "AZ Fugitive Emission" brochure

Latest information about ISO 15848 / API 641 / TA Luft see AZ Fugitive Emissions leaflet



Casting materials



		Casting Material					
Material Group	**Common Name**	**EN / DIN**	**Short name**	**Material-No.**	**ASTM**	**Grade**	**UNS**
Carbon Steel / Ductile Iron							
Ductile Iron	SG Iron	EN 1563	EN-GJS-400-18-LT	5.3103	A395	-	F32800
Carbon Steel	CS	EN 10213	GP240GH	1.0619	A216	WCB	J03002
Low Temp. Carbon Steel	LTCS	EN 10213	G17Mn5	1.1131	A352	LCB	J03003
Low Temp. Carbon Steel	LTCS	EN 10213	G21Mn5	1.1138	A352	LCC	J02505
Stainless Steel							
Stainless Steel	Duplex 2205	EN 10213	GX2CrNiMoN22-5-3(4A)	1.4470	A995	4A-CD3MN	J92205
Stainless Steel	Duplex 1B	EN 10213	GX3NiCrMoCuN26-6-3-3	1.4517	A995	1B-CD4MCuN	J93372
Austenitic	SS	EN 10213	GX5CrNi19-10	1.4308	A351	CF8	J92600
Austenitic	SS	EN 10213	GX2CrNi19-11	1.4309	A351L	CF3	J92700
Austenitic	SS	EN 10213	GX5CrNiMo19-11-2	1.4408	A351	CF8M	J92900
Austenitic	SS	EN 10213	GX2CrNiMo19-11-2	1.4409	A351	CF3M	J92800
Super Austenitic	Alloy 20	EN 10213	NiC420CuMo	1.4500	A351	CN7M	N08007
Super Austenitic	Alloy 20 mod.	EN 10213	GX2NiCrMoCuN25-20	1.4536	A743	CN7MS	J94650
Super Austenitic	AL6XN	-	-	-	A351	CN3MN	J94651
Superduplex	Superduplex 5A	EN 10213	25Cr-7Ni-Mo-N	1.4469	A995	CE3MN	J93404
Nickel Alloy							
	Monel/Alloy400	DIN 17730	G-NiCu30 Nb	2.4365	A494	M35-1	N24135
	Hastelloy C mod.	-	-	-	A494	CW6M	N30107
	Hastelloy C	-	-	2.4537	A494	CW12MW	N30002
	Hastelloy C-276	-	-	2.4883	-	-	-
	Hastelloy B-3	-	-	-	-	-	-
	Inconel 600	-	-	-	A494	CY40	N06040
	Inconel 625	-	-	-	A494	CW6MC	N26625
	Inconel 825	-	-	-	A494	CU5MCuC	N08826
	Nickel	DIN 17730	G-Ni 95	2.4170	A494	CZ100	N02100
Other Material Groups							
Tantalum	Tantalum	-	-	-	-	-	-
Titanium	Ti 2	DIN 17865	G-Ti 2	3.7031	B367	C-2	R52550
Zirconium	Zirconium 702	-	-	-	B752	702C	-
Zirconium	Zirconium 705	-	-	-		705C	-

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The use of these equivalents has to be evaluated on a case-by-case basis.

Other materials on request.

Equivalent forged and bar-stock materials





			Similar Forged Material						Bar Material	
Common Name	**Mat.Nr.**	**Grade**	**EN / DIN**	**Short Name**	**Mat.Nr.**	**ASTM**	**Grade**	**UNS**	**ASTM**	**Short**
Carbon Steel / Ductile Iron										
SG Iron	5.3103	-	EN 1563	EN-GJS-400-18-LT	5.3103	A395-99	60-40-18	-	-	-
CS	1.0619	WCB	EN 10213	GP240GH	1.0619	A105	A105	-	-	-
LTCS	1.1131	LCB	-	-	-	A350	LF2-Class1	G10300	-	-
LTCS	1.1138	LCC	-	-	1.0566	A350	LF2-Class1	G10250	-	-
Stainless Steel										
Duplex 2205	1.4470	4A-CD3MN	EN 10028-7	X2CrNiMoN22-5-3	1.4462	A182	F51	S32205	A479	S31803
Duplex 1B	1.4517	1B-CD4MCuN	EN 10028-7	X2CrNiMoCuN25-5-3	1.4507	A182	F59	S32520	A479	S32550
SS	1.4308	CF8	EN 10028-7	X5CrNi18-10	1.4301	A182	F304	S30400	A276	304
SS	1.4309	CF3	EN 10028-7	X2CrNi19-11	1.4306	A182	F304L	S30403	A276	304L
SS	1.4408	CF8M	EN 10028-7	X5C4NiMo17-12-2	1.4401	A182	F316	S31600	A276	316
SS	1.4409	CF3M	EN 10028-7	X2CrNiMo 17-12	1.4404	A182	316L	S31603	A276	316L
Alloy 20	1.4500	CN7M	-	-	2.4660	B462	N08020	N08020	B473	N08020
Alloy 20 mod.	1.4536	CN7MS	-	-	-	-	-	-	-	-
AL6XN	-	CN3MN	EN 10028-7	X1NiCrMoCuN25-20-7	1.4529	A182	F62	N08367	B462	N08367
Superduplex 5A	1.4469	CE3MN	EN 10028-7	X2CrNiMoN25-7-4	1.4410	A182	F63	S32615	-	-
Nickel Alloy										
Monel/Alloy400	2.4365	M35-1	DN 17744	NiCu30Fe	2.4360	B165	Alloy 400	N04400	B164	N04400
Hastelloy C mod.	-	CW6M	-	-	-	A494	-	-	-	-
Hastelloy C		CW12MW	-	NiMo16CrW	-	A494	-	-	-	-
Hastelloy C-276		-	DIN 17744	NiMo16Cr15W	2.4819	B565	N10675	N10276	B574	N10276
Hastelloy B-3	-	-	DIN 17744	NiMo29Cr	2.4600	B565	N10675	N10675	B335	N10675
Inconel 600	-	CY40	DIN 17742	NiCr15Fe	2.4816	B565	N06600	N06600	B166	N06600
Inconel 625	-	CW6MC	DIN 17744	NiCr22Mo9Nb	2.4856	B565	N06625	N06625	B446	N06625
Inconel 825	-	CU5MCuC	DIN 17744	NiCr21Mo	2.4858	B564	N08825	N08825	B425	N08825
Nickel	2.4170	CZ100	-	-	-	-	-	-	B160	N02200
Other Material Groups										
Tantalum	-	-				B365	TaW2,5	R05252	-	-
Ti 2	3.7031	C-2	DIN 17864	Grade 2	3.7035	B381	F2	R50400	B348	Grade 2
Zirconium 702	-	702C	-	-	6.0702	B493	R60702	R60702	B550	R60702
Zirconium 705	-	705C	-	-	-	B493	R60705	R60705	B550	R60705

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The use of these equivalents has to be evaluated on a case-by-case basis.

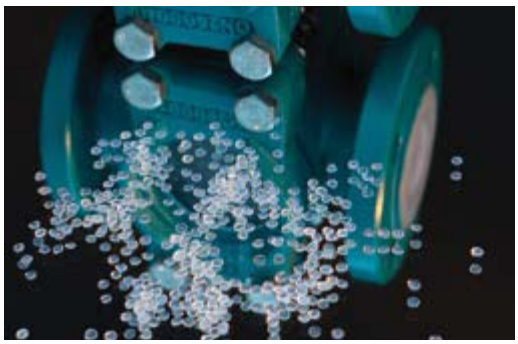
Other materials on request.

Sleeve materials / Lining materials



Type	UHMW-PE	PFA	PTFE, virgin	PTFE, glass	PTFE, graphite	TFM	PTFE-P
T_{max}	80°C / 176°F	200°C / 392°F	230°C / 446°F	230°C / 446°F	250°C / 482°F	250°C / 482°F	320°C / 608°F

Category	Sleeve Material	Characteristics	Typical applications	T_{MAX}
PTFE	PTFE, virgin	low friction, very good sealing characteristic	standard sleeve material for most applications	230°C / 446°F
RPTFE	PTFE-Glass	reinforced PTFE	additional stability for multiway valves with horizontal ports	230°C / 446°F
	PTFE-Graphite	reinforced PTFE	high temperature applications	250°C / 482°F
modified PTFE	TFM 1600* NXT 75* M 111*	chemically modified PTFE, reduced permeation, low friction	chemical applications where reduced permeability compared to PTFE is required	250°C / 482°F
Special Sleeves	PTFE-P* NFCE* NCS*	high performance sleeve materials	severe service highest temperatures, high pressure, abrasive applications	320°C / 608°F
PFA	PFA	reduced permeation	chemical applications where reduced permeability compared to PTFE is required	200°C / 392°F
UHMW-PE	UHMW-PE	Ultra High Molecular Weight Polyethylene	radiation resistent, abrasive application	80°C / 176°F



Combination of linings		
body lining	plug lining	T_{max}
PFA	PTFE [1]) or special materials	210°C / 410°F
PFA	PFA	200°C / 392°F
PFA conductive	PFA conductive	125°C / 256°F

1) Plugs with PTFE lining only for two-way valves up to DN 100.
Plugs for multi-way valves not with PTFE lining available.

IMPORTANT NOTE

For demanding conditions, such as process temperatures exceeding 200°C / 392°F (sleeved valve) respectively 150°C / 302°F (lined valve), valve size, media phase, plug position & temperature (constant or fluctuating) may have an impact on the lifetime. Consult factory for proper selection of material and sealing system.

Torques: Factors for different material combinations and sealing systems

Torque for actuator sizing

- Torque values for actuator sizing can be found in the tables of each valve model. These values apply for the sealing systems STANDARD, CA2 as well as FS2 and are based on virgin PTFE sleeve material.
- For other sealing systems, sleeve materials and material combinations, different factors apply as per charts below.
- The given torque values are based on long term records and experimental results. Please consult manufacturer for process media with degreasing effect.

	Sealing system			
sleeve materials for plug valves	STANDARD, FS2, CA2	STANDARD, FS2, CA2 oil and grease-free	CASN, FSN, -SL, -EF	CASN, FSN, -SL, -EF oil and grease-free
PTFE, virgin	1,0	1,3	1,3	1,6
TFM / NXT / M111	1,1	1,4	1,4	1,7
PTFE-"P" / NFCE / NCS	1,5	1,8	1,8	2,1
PTFE-Glass	1,7	2,0	2,0	2,3
PTFE-Graphite	1,7	2,0	2,0	2,3
PFA	2,0	2,3	2,3	2,6
UHMW-PE	2,5	2,8	2,8	3,1

material combinations for linded plug valves		Sealing system	
Body	plug	CA2A / SAFE-LINED / -SL	CA2A / SAFE-LINED / -SL oil and grease-free
PFA	PTFE	according product table (M_{BT} / $M_{1,3}$ / $M_{1,5}$)	1,3
PFA	PFA		1,3
PFA-conductive	PFA-conductive	on request	on request
PFA	special material	on request	on request

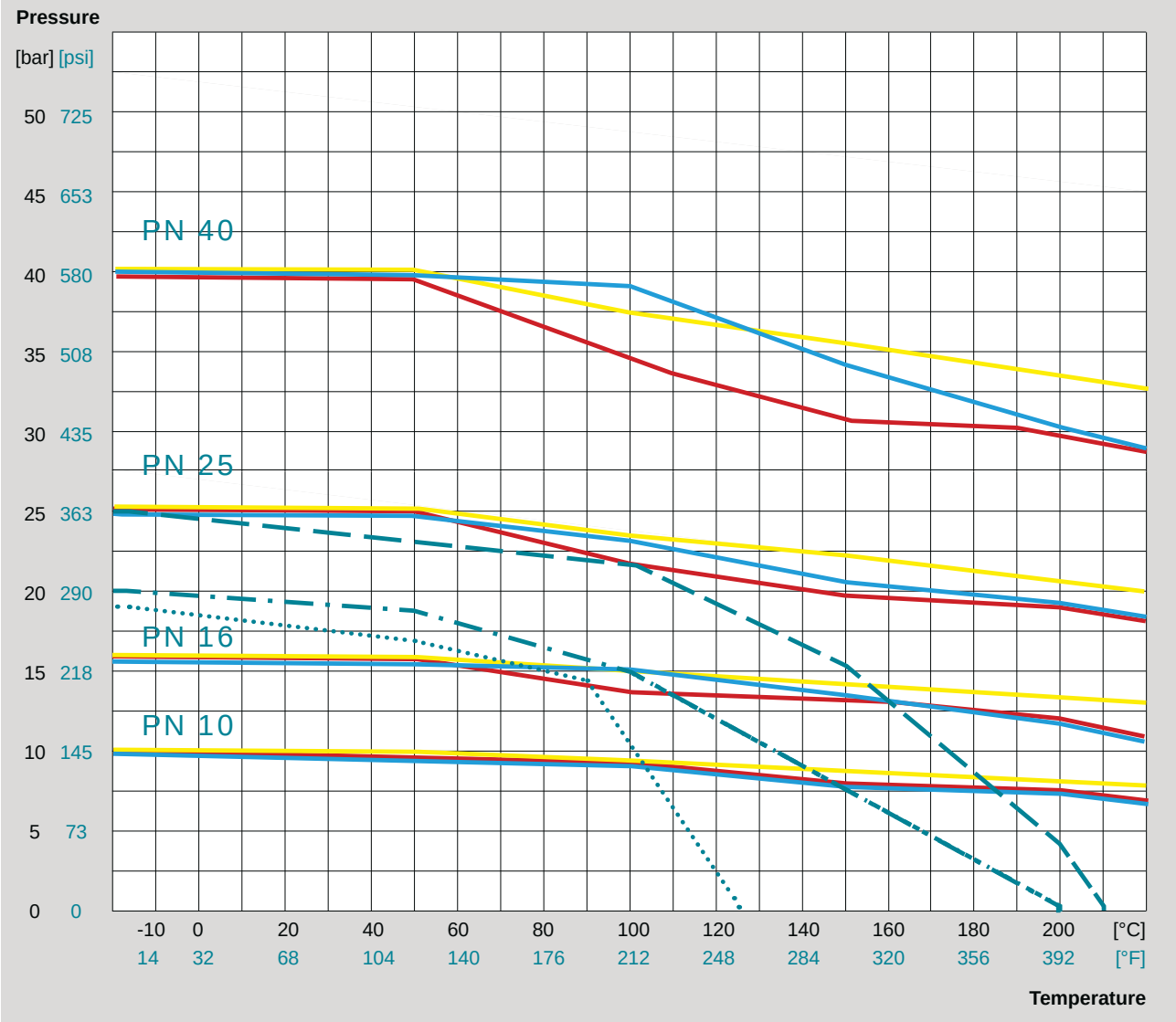
Sample calculation

Model F-2 ISO-FS2 - DN50

- breakaway torque (table column $M_{1,3}$ with 30 % safety on breakaway torque)
- cover and stem sealing system FS2
- sleeve material PTFE-Glass

Torque table column $M_{1,3}$	137 Nm
Factor as per table above	1,7
Torque for actuator sizing	137 * 1,7 = **233 Nm**

PT Diagram, PN 10 - PN 40 lined valves



Body material

- EN 10213 - 1.0619 / Carbon Steel
- EN 10213 - 1.4408 / Stainless Steel
- EN 1563 - EN-GJS-400-18-LT / Ductile Iron

other body materials on request

Lining combination

	Body	Plug / Ball	T_{MAX}
– – –	PFA	PTFE or special*	210°C / 410°F
– · –	PFA	PFA	200°C / 392°F
·····	PFA conductive	PFA conductive**	125°C / 257°F

*) Special materials (metallic) for plugs without lining on request

Maximum breakaway torque depending on material combinations according to the technical data sheets of the plug valve.

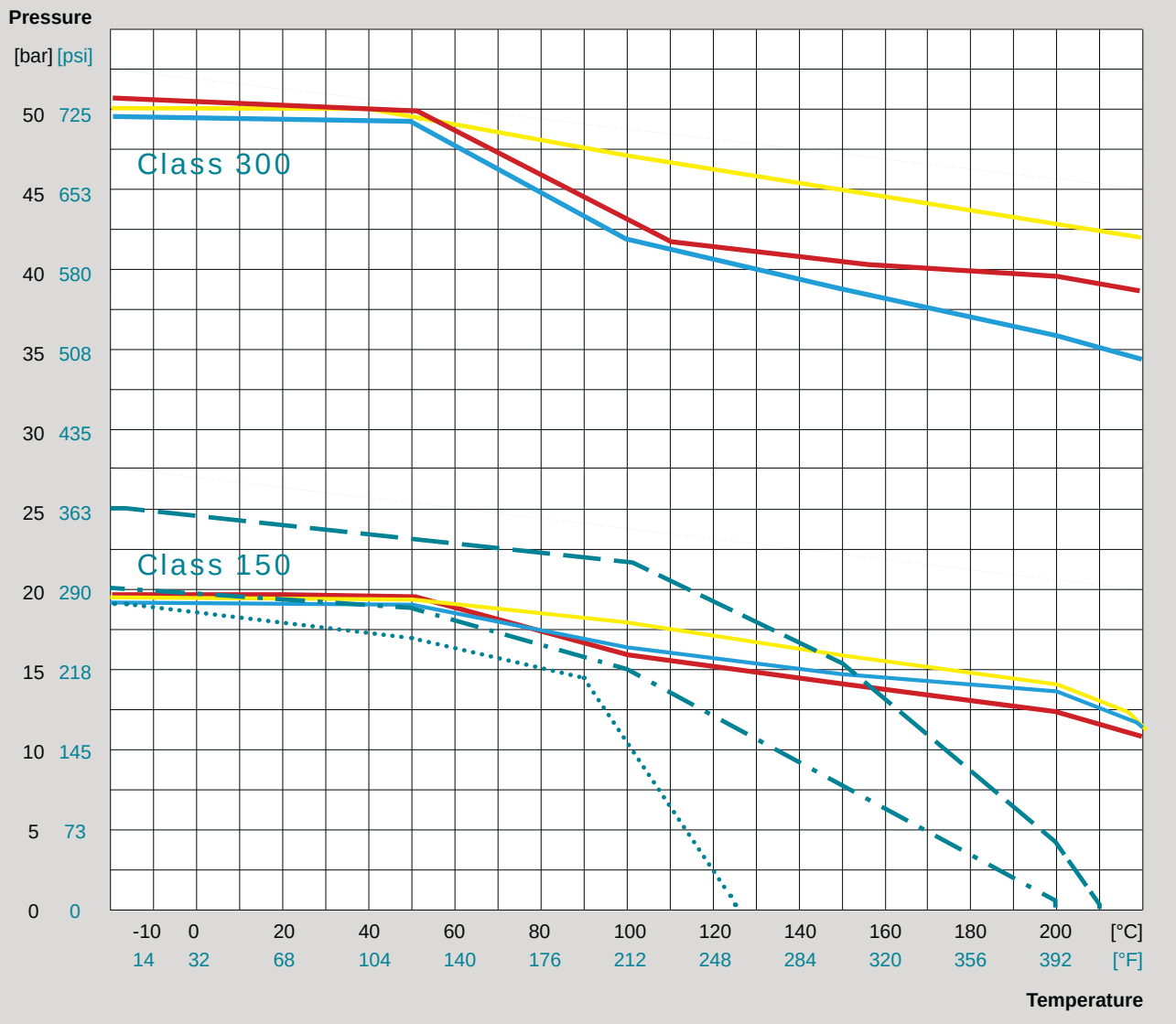
Subject to technical change without notice.

The data given are max. values according to EN 12516-4.

IMPORTANT NOTE

for demanding conditions, such as process temperatures exceeding 150°C / 302°F: Valve size, media phase, plug position & temperature (constant or fluctuating) may have an impact on the lifetime. Consult factory for proper selection of lining material, cover sealing type and special features.

PT Diagramm, Class 150 - Class 300 lined valves



Body material

- ASTM A216 - WCB
- ASTM A351 - CF8M / Stainless Steel
- ASTM A395 / Ductile Iron
- other body materials on request

Lining combination

	Body	Plug / Ball	T_{MAX}
– – –	PFA	PTFE or special*	210°C / 410°F
– · –	PFA	PFA	200°C / 392°F
·····	PFA conductive	PFA conductive**	125°C / 257°F

*) Special materials (metallic) for plugs without lining on request

Maximum breakaway torque depending on material combinations according to the technical data sheets of the plug valve.

Subject to technical change without notice.

The data given are max. values according to ASME B16.34 / B16.42.

IMPORTANT NOTE

for demanding conditions, such as process temperatures exceeding 150°C / 302°F: Valve size, media phase, plug position & temperature (constant or fluctuating) may have an impact on the lifetime. Consult factory for proper selection of lining material, cover sealing type and special features.

Plug types: two-way and multi-port for standard reduced and full bore design



Design	STANDARD	EXTRA (full bore)	multiway
Plug type	two-way	two-way	e.g. T4

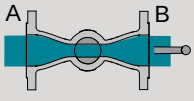
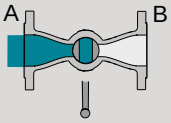
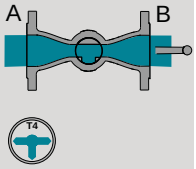
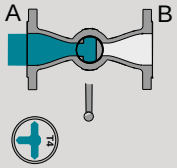
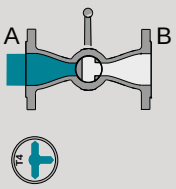


- position indicator for all multi-way valves welded on lever or stem extension
- Lined plug valves: multi-way plugs only with PFA plug lining or made of special materials. Two-way plugs with PTFE lining up to DN 100 / NPS 4 available

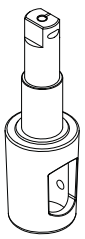
Recommendation for three-way valves type F-3-S with vertical outlet (longer life-time compared to type F-3-W with horizontal outlet)

Options

Plugs made of special materials or special designs, e.g. with flushing devices, vent holes in plug bottom or plug upstream / downstream side

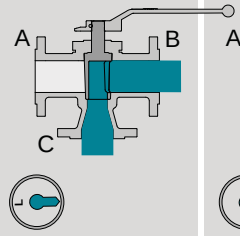
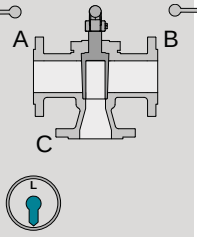
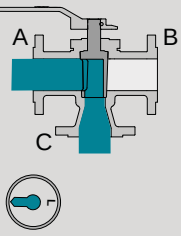
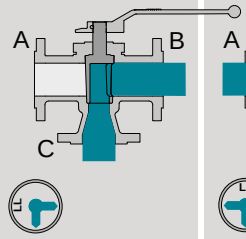
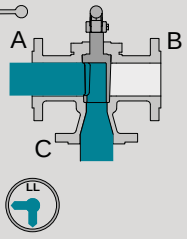
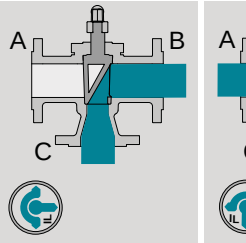
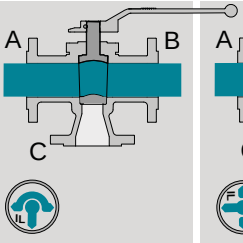
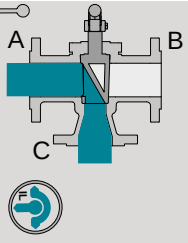
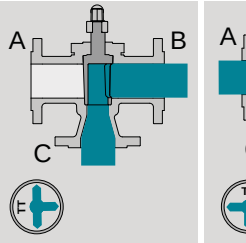
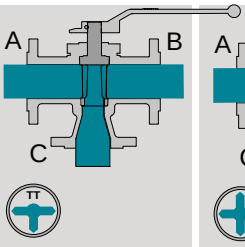
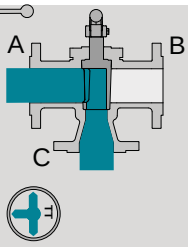
2-way	Plug type	Pos. I = 0°	Pos. II = 90°	Pos. III = 180°	Pos. IV = 270°
 Type F-2-ISO-STANDARD	D 				
 Type F-2-ISO-STANDARD-A	T4 * 				

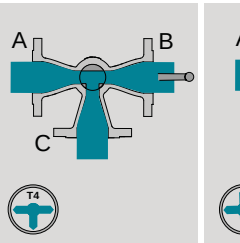
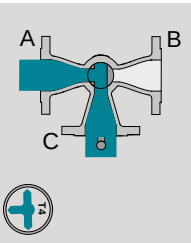
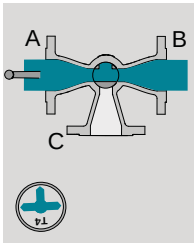
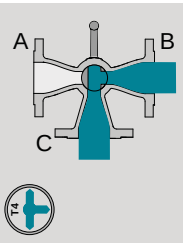
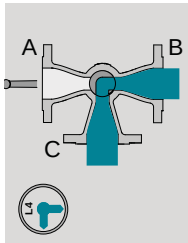
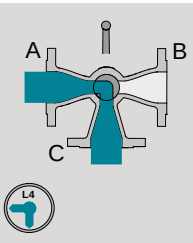
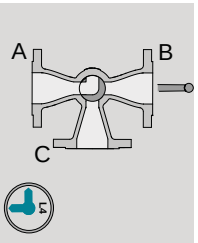
*) For highly expanding media AZ recommends the "i-plug" (relief hole and open plug buttom)



"i-plug"

Plug types: 3-way valve
for STANDARD and EXTRA design

Plug type	Pos. I = 0°	Pos. II = 90°	Pos. III = 180°	Pos. IV = 270°	3-way (vertical)
L					 Type F-3-S-ISO-STANDARD
LL					
IL*					 Type F-3-S-ISO-STANDARD-A
TT					

Plug type	Pos. I = 0°	Pos. II = 90°	Pos. III = 180°	Pos. IV = 270°	3-way (horizontal)
T4					 Type **F-3-W-ISO-STANDARD**
L4					 Type **F-3-W-ISO-STANDARD-A**

*) for EXTRA valves with IL-plug, F-3-W-EXTRA with T4-plug is recommended (higher flowrate)
Lined valves: the IL-plug is only available in special materials

Plug types 3-way (120°) valves and 4-way valves for STANDARD and EXTRA design

3-way (120°) type 3-W-120:

- min. cross section guaranteed (switching phase)
- piggable execution on request
- minimum flow guaranteed

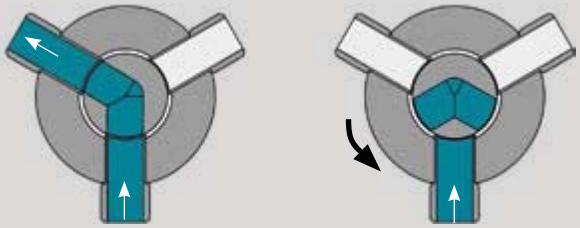
transflow design

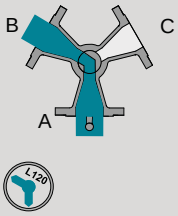
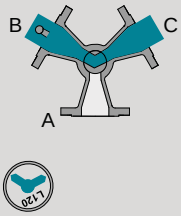
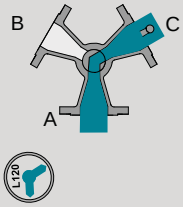


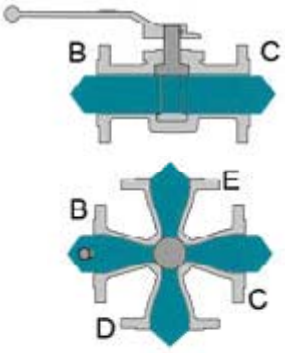
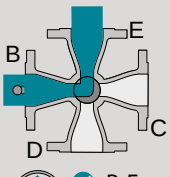
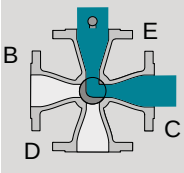
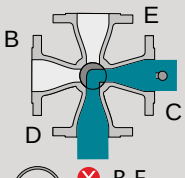
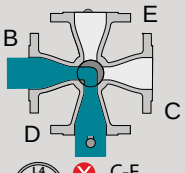
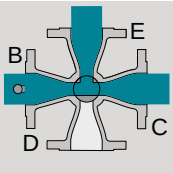
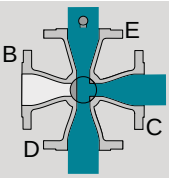
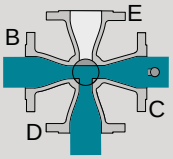
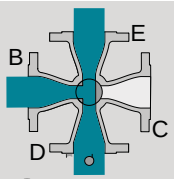
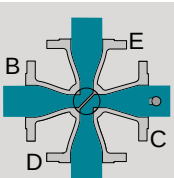
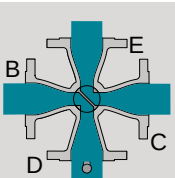
3-way (120°) type 3-WP-120

- with positive overlap
- flow interruption / isolation

positive overlap



3-way (120°)	Plug type	Pos. I = 0°	Pos. II = 120°	Pos. III = 240°	
	L120 				

4-way	Plug type	Pos. I = 0°	Pos. II = 90°	Pos. III = 180°	Pos. IV = 270°
 Type F-4-ISO-STANDARD 	L4 	 B-E C-D	 B-D C-E	 B-E C-D	 C-E B-D
	T4 	 D B-C-E	 B C-D-E	 E B-C-D	 C B-D-E
	LL4 	 B-E + C-D	 B-D + C-E		

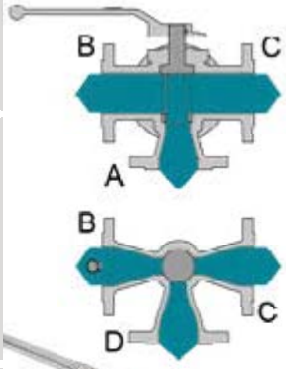
open
closed

Plug types 4-way (special) and 5-way valves for STANDARD and EXTRA design

Plug type	Pos. I = 0°	Pos. II = 90°	Pos. III = 180°	Pos. IV = 270°	4-way (special) / 5-way
L	✗ C-D-E ✓ A-B	✗ B-C-D ✓ A-E	✗ B-D-E ✓ A-C	✗ B-C-E ✓ A-D	
LL	✗ C-D ✓ A-B-E	✗ B-D ✓ A-C-E	✗ B-E ✓ A-C-D	✗ C-E ✓ A-B-D	
IL	✗ D ✓ A-E + B-C	✗ B ✓ A-C + D-E	✗ E ✓ A-D + B-C	✗ C ✓ A-B + D-E	
T	✗ D-E ✓ A-B-C	✗ B-C ✓ A-D-E	✗ D-E ✓ A-B-C	✗ B-C ✓ A-D-E	
TT	✗ E ✓ A-B-C-D	✗ C ✓ A-B-D-E	✗ D ✓ A-B-C-E	✗ B ✓ A-C-D-E	

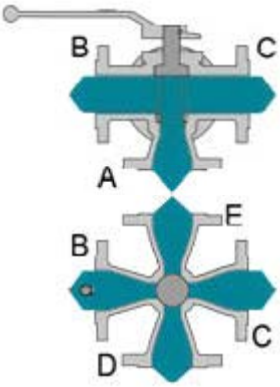


Type F-4-Special-ISO-STANDARD





Type F-5-ISO-STANDARD



✓ open
✗ closed

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AZ plants

Headquarters Germany
AZ Armaturen GmbH
Waldstrasse 7
D-78087 Moenchweiler
Phone: +49 / 7721 / 7504-0
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www.az-armaturen.com

Plant Brazil
AZ Armaturen do Brasil LTDA.
Av. Osvaldo Berto, 600
CEP 13255-405 Itatiba - SP
Phone: +55 / 11 / 452499-50 / -51
az@az-armaturen.com.br
www.az-armaturen.com.br

Plant China
AZ Armaturen (Taicang) Co., Ltd.
No. 1 Zhengzhou Road
215400 Taicang City
Phone: +86 / 512 / 53667600
info@az-armaturen.cn
www.az-armaturen.cn

Plant South Africa
AZ Armaturen South Africa PTY LTD.
28 Derick Coetzee Street
Boksburg 1459
Phone: +27 / 11 / 397 3665
sales@az-armaturen.co.za
www.az-armaturen.co.za

Plant USA
AZ VALVES North America L.P.
18702 Intercontinental Crossing Drive
Houston, TX 77073
Phone: +1 / 832 / 827 2163
sales@azvalves.com
www.azvalves.com

Plant Saudi Arabia
AZ Valves Arabia Manufacturing Co.
Building No. 4066
Street 26, Cross 09
Dammam, Kingdom of Saudi Arabia
Phone: +966 / 13 835 1880
info@azvalves.com.sa

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